



Dart Aerospace Ltd.
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RBT18520-11A
Job Sheet 171730



Part No: RBT18520-11A

Job Qty: 2 ea

Part Name: Weight Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18520-11A REV:X IPP REV A 18.02.06 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/22/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	2 pcs		2/23/18	0.08	0.17	Small Fab-9		MLL DAS
110	QC	2 pcs		2/23/18	0.00	0.00	QC5		38
120	QC	2 pcs		2/23/18	0.00	0.00			1-89
130	Packaging	2 pcs		2/23/18	0.00	0.00	Packaging3-2		
140	QC21-SA	2 Ea		2/23/18	0.00	0.00	QC21		GA145

Part Op 100 - Assemble

Descriptions: 130 - Identify and Stock

DAS
21
9-89

MAR 7 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91375A673	Socket Head Set Screw 7/16-14 X 1.5	2 Ea (1 ea)	100-Small Fab	
RBT18520-11	Weight	2 Ea (1 ea)	100-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab	91375A673 30 44122	2	0	0
	RBT18520-11 145	2	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube Machining Thermoforming Large Fab
Part No. _____		
NCR No. _____		
Date: _____		
Step #: _____	QTY Effect	

Description Work Order Deviation

Root Cause			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/C ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Dama ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Inc ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contaminatic ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____	
Misidentified ☐	Past Due ☐		

Inspector: _____
 Revision: 11
 Serial No/Batch: S055427
 Job No: 171730
 Part: RBT18520-11A
 Container No: S055427
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Mislabeled ☐	Misread ☐
Fit/Function ☐	Turning Sequence ☐
Misaligned/off center ☐	

Wrong
dimensions
or tolerance
rect
Missing
pe